

DRILL MASTERS

Eldorado Tool



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Collet Inserts for Eldorado Model "B" Gundrill Sharpening Fixtures
Gundrill Sizes .0750 - .7500

Part No.	Collet Insert Size	For Drills		Part No.	Collet Insert Size	For Drills		Part No.	Collet Insert Size	For Drills	
		From	To			From	To			From	To
107270	.0781	.0750	.0781	107303	.2500	.2541	.2500	107335	.5000	.4921	.5000
107271	.0830	.0782	.0830	107303	.2580	.2501	.2580	107336	.5080	.5001	.5080
107272	.0880	.0831	.0880	107305	.2656	.2581	.2656	107337	.5156	.5081	.5156
107273	.0937	.0881	.0937	107306	.2740	.2657	.2740	107338	.5230	.5157	.5230
107274	.0990	.0938	.0990	107307	.2812	.2741	.2812	107339	.5312	.5231	.5312
107275	.1040	.0991	.1040	107308	.2890	.2813	.2890	107340	.5390	.5312	.5390
107276	.1094	.1041	.1094	107309	.2969	.2891	.2969	107341	.5469	.5391	.5469
107277	.1150	.1095	.1150	107310	.3050	.2970	.3050	107342	.5550	.5470	.5550
107278	.1200	.1151	.1200	107311	.3125	.3051	.3125	107343	.5625	.5551	.5625
107279	.1250	.1201	.1250	107312	.3200	.3126	.3200	107344	.5700	.5625	.5700
107280	.1300	.1251	.1300	107313	.3281	.3201	.3281	107345	.5781	.5701	.5781
107281	.1350	.1301	.1350	107314	.3360	.3282	.3360	107346	.5860	.5782	.5860
107282	.1406	.1351	.1406	107315	.3437	.3361	.3437	107347	.5937	.5861	.5937
107283	.1460	.1407	.1460	107316	.3520	.3438	.3520	107348	.6020	.5938	.6020
107284	.1510	.1461	.1510	107317	.3594	.3521	.3594	107349	.6094	.6021	.6094
107285	.1562	.1511	.1562	107318	.3680	.3595	.3680	107350	.6170	.6095	.6170
107286	.1610	.1563	.1610	107319	.3750	.3681	.3750	107351	.6250	.6171	.6250
107287	.1660	.1611	.1660	107320	.3830	.3851	.3830	107352	.6330	.6251	.6330
107288	.1719	.1661	.1719	107321	.3906	.3831	.3906	107353	.6406	.6331	.6406
107289	.1770	.1720	.1770	107322	.3980	.3907	.3980	107354	.6480	.6407	.6480
107290	.1820	.1771	.1820	107323	.4062	.3981	.4062	107355	.6562	.6481	.6562
107291	.1875	.1821	.1875	107324	.4140	.4063	.4140	107356	.6640	.6563	.6640
107292	.1930	.1876	.1930	107325	.4219	.4141	.4219	107357	.6719	.6641	.6719
107293	.1980	.1931	.1980	107326	.4300	.4220	.4300	107358	.6800	.6720	.6800
107294	.2031	.1981	.2031	107327	.4375	.4301	.4375	107359	.6875	.6801	.6875
107295	.2080	.2032	.2080	107328	.4450	.4376	.4450	107360	.6950	.6876	.6950
107296	.2130	.2081	.2130	107329	.4531	.4451	.4531	107361	.7031	.6951	.7031
107297	.2187	.2131	.2187	107330	.4610	.4532	.4610	107362	.7110	.7032	.7110
107298	.2240	.2188	.2240	107331	.4687	.4611	.4687	107363	.7187	.7111	.7187
107299	.2290	.2241	.2290	107332	.4760	.4688	.4760	107364	.7270	.7188	.7270
107300	.2344	.2291	.2344	107333	.4844	.4761	.4844	107365	.7344	.7271	.7344
107301	.2400	.2345	.2400	107334	.4920	.4845	.4920	107366	.7420	.7345	.7420
107302	.2450	.2401	.2450					107367	.7500	.7421	.7500

Collet Inserts for Eldorado Model "B" Gundrill Sharpening Fixtures
Gundrill Sizes .7501-1.0625

Part No.	Collet Insert Size	For Drills		Part No.	Collet Insert Size	For Drills	
		From	To			From	To
107406	.7580	.7501	.7580	107426	.9140	.9063	.9140
107407	.7656	.7581	.7656	107427	.9219	.9141	.9219
107408	.7730	.7657	.7730	107428	.9297	.9220	.9297
107409	.7812	.7731	.7812	107429	.9375	.9298	.9375
107410	.7890	.7813	.7890	107430	.9453	.9376	.9453
107411	.7969	.7891	.7969	107431	.9531	.9454	.9531
107412	.8050	.7970	.8050	107432	.9609	.9532	.9609
107413	.8125	.8051	.8125	107433	.9688	.9610	.9688
107414	.8200	.8126	.8200	107434	.9766	.9689	.9766
107415	.8281	.8201	.8281	107432	.9844	.9767	.9844
107416	.8360	.8282	.8360	107436	.9922	.9845	.9922
107417	.8437	.8361	.8437	107437	1.0000	.9923	1.0000
107418	.8520	.8438	.8520	107438	1.0078	1.0001	1.0078
107419	.8594	.8521	.8594	107439	1.0156	1.0079	1.0156
107420	.8670	.8595	.8670	107440	1.0234	1.0157	1.0234
107421	.8750	.8671	.8750	107441	1.0312	1.0235	1.0312
107422	.8828	.8751	.8828	107442	1.0390	1.0313	1.0390
107423	.8906	.8829	.8906	107443	1.0468	1.0391	1.0468
107424	.8984	.8907	.8984	107444	1.0546	1.0469	1.0546
107425	.9062	.8985	.9062	107445	1.0625	1.0547	1.0625

