"C" DIM

8" - 12"

HEAT TREAT AREA

"D" DIA

PULL ROD

"A" DIA

"E" DIA

CARBIDE BUTTON HEAD

VASCO HEAT TREATED ROD

NO. OF GROOVES

TWIST PER TURN

F INCLUDED ANGLE

A RIFLE DIA.

C LAND WIDTH

D ROD DIA.

E LENGTH OF ROD

DRILL MASTERS—ELDORADO TOOL
336 BOSTON POST RD.
WILFORD, CONNECTICUT U.S.A.

DO NOT SCALE DRAWING
INCH DIMENSIONS ARE PRIMARY UNLESS OTHERWISE SPECIFIED.

INCH TOLERANCES
1 PLACE ± .03
2 PLACES ± .015
3 PLACES ± .005
ANGLES ± 1 deg.
NON-ACCUMULATIVE

METRIC TOLERANCES (mm)
WHOLE NO. ± .8
1 PLACE ± .4
2 PLACES ± .13
ANGLES ± 1 deg.

DESIGNER
SRIEL
DATE
07/14/10
TITLE
PULL RIFLE BUTTON

DETAILER
X
CHECKER
X
RELEASED
X
SUPERSEDES
X
REF.

SCALE
none
SHT. 1
OF 1
Dwg. No.

REV. X